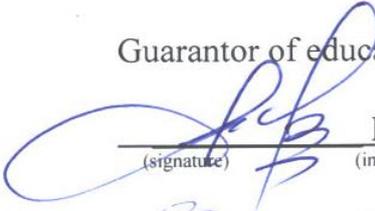


Ukraine Ministry of Science and Education
National Aerospace University of N.E. Zhukovsky
"Kharkov Aviation Institute"

Department of Aircraft and Helicopter Designing

APPROVED

Guarantor of educational program


(signature) M. M. Orlovskiy
(initials and surname)

« 30 » 08 2021

**WORKING PROGRAM OF THE SELECTIVE EDUCATIONAL
DISCIPLINE**

« Aircraft Operating and Life Durability »
(the name of the discipline)

Field of knowledge: 27 «Transport»
(code and name of the field of knowledge)

Specialty: 272 «Aviation transport»
(code and name of the specialty)

Educational program: «Maintenance and repair of aircraft and aviation engines»
(name of the educational program)

Tuition form: full-time

Level of higher education: first (bachelor)

Kharkov 2021

Work program « Aircraft Operating and Life Durability»
(the name of the discipline)

for specialty students 272 «Air transport»

educational program «Maintenance and repair of aircraft and aircraft engines»

« 30 » 08 2021 , – 15 p.

Developer: Filipkovskij S.V., Professor, D.Sc., Senior Researcher
(name, position, degree, scientific degree)  (signature)

Program is agreed with graduate department of aircraft and helicopter designing

(the name of the department)
The report No 2 from « 30 » 08 2021

Head of Department Ph.D., Associated Professor
(degree, scientific degree)  (signature) A. M. Humennyi
(initials and surname)

1. Description of the discipline

Indicators	Field of knowledge, speciality, education program, higher education level	The discipline characteristics (full-time tuition)
Number of credits – 4,0	<p style="text-align: center;">Field of knowledge <u>27 «Transport»</u> <small>(code and name of the field of knowledge)</small></p> <p style="text-align: center;">Specialty 272 <u>«Aviation transport»</u> <small>(code and name of the specialty)</small></p> <p style="text-align: center;">Educational program <u>«Maintenance and repair of aircraft and aviation engines»</u> <small>((name of the educational program)</small></p> <p style="text-align: center;">Level of higher education <u>first (bachelor)</u></p>	Professional training cycle (optional)
Number of modules – 2		Academic year:
Number of substantial modules –		2021/2022
Individual task: <i>Methods for determining the resource of aircraft structures</i> <small>(name)</small>		Semester
Total number of hours – 120 Ratio of auditorium classes number of hours to total number of hours is 48 / 120		_7_-th
Number of hours per week for full-time tuition: auditorium – 3 student's independent work – 6		Lectures *
		32 hours
		Practices*
		_ _ hours
		Laboratory classes *
	16 hours	
	Independent work	
	72 hours	
	Inspection	
	Module checking, Exam	

Ratio of auditorium classes number of hours to independent work ones is:
48/ 72

** Auditorium time can be decreased or increased per an hour depending on timetable.

2. The purpose and objectives of the discipline

The purpose of the study: to form students' scientific base, theoretical and practical knowledge in the field of organization and implementation of processes aimed at maintaining, preserving and restoring the airworthiness of aircraft, including airplanes and helicopters, according to the criterion of resource and fatigue life of their structures.

Task: students gain knowledge: about modern methods of determining the resource of aircraft structures; on the provision and maintenance of fatigue life, survivability and resource in general of aircraft (airplanes and helicopters); acquaintance with the main provisions of the "Air Code of Ukraine", Standards of airworthiness of airplanes and helicopters, certification of aircraft; consolidation of previously acquired knowledge in the following disciplines: basics of aerospace technology; theoretical mechanics; general design of aircraft and aircraft engines, technical operation of aircraft, etc.; activating the motivation to study and prepare the student to choose a place of practical activity in the new market conditions.

Obtained competences:

General competences (GC):

- GC 1. Familiarity and understanding the subject field and understanding professional activity.
- GC 2. Ability for abstract thinking, analysis and synthesis.
- GC 3. Creativity, initiativeness, enterprise and ability to work in team.
- GC 4. Ability to estimate and provide quality of performed works.
- GC 5. Prognostication of own activity results from the point of view of inadmissibility of ecological situation worsening and hazard appearing for people health.
- GC 6. Internal need for purposeful improvement of professional knowledge and skills during studying and professional activity.

Professional competences (PC):

- PC 1. Application the mathematical apparatus for solving problems in the field of structure designing and manufacturing.
- PC 2. Ability to describe interaction of bodies between each other and also with gas and hydraulic medium on the base of a base knowledge from base sections of physics, mechanics, electrostatics, electrodynamics, optic, aerohydrodynamics.
- PC 3. Ability to state and solve problems of parameters designing of products and processes of their manufacturing.
- PC 4. Ability to make estimation of loadings applied to structural components on the base of their operation conditions.
- PC 5. Ability to calculate components of aviation and rocket-space technics, including ones made of composite materials using knowledge from the mechanics and strength of materials and structures.
- PC 9. Ability to apply corresponding software (program languages, program package) to make physical and mathematical calculations in the field of designing and manufacturing of aviation structures.
- PC 12. Develop technical and design documentation for aerospace technic main components manufacturing.

Estimated results of studying (RS):

- RS 1. Ability of mathematical and logical thinking, knowing main terms, ideas and methods of fundamental mathematics and skills of their application during solving the specific problems.

RS 4. Knowing modern information and communication technologies enough for studying and professional activity.

RS 5. Regulation of loading applied to A/C assemblies using technical task, arrangement schematics, technical and reference literature, computers according to typical calculation procedures.

RS 6. Calculate mode of deformation, determine load-carrying capability of structural components of aviation and rocket-space technics.

RS 8. Calculate strength of units and joints of aerospace technics on the base of schematics and pilot projects using technical and reference literature, CAD/CAE means, according to typical calculation procedures.

RS 14. Development designing documentations, sections of explanatory notes for pilot projects of mean complexity of aerospace product components and making drawings by means of existing methods on the base of normative documents and operating standards, including application of CAD means.

Learning outcomes:

As a result of studying the discipline the student must:

know:

- basic concepts, terms and definitions of the discipline "Resource and durability of aircraft";
- the content of the main processes, concepts and ideas about providing the resource of aircraft structures;
- general requirements to the resource and durability of aircraft structures in the expected operating conditions;
- the main factors of resource conservation and durability of aircraft structures;
- power and other operational factors of the expected operating conditions of the aircraft;
- methods and ways of saving the resource and durability of aircraft structures;
- main characteristics of a typical flight of an aircraft and their brief description;
- features of operation and maintenance of the airframer and functional systems of the aircraft from the standpoint of ensuring the resource and durability of aircraft structures.

be able:

- diagnose and analyze the process of resource consumption of aircraft structures;
- evaluate the design and technological features of the creation and operation of the aircraft;
- calculate the resource consumption of aircraft structures;
- provide the required levels of aircraft flight safety according to the criterion of the resource of their structures;
- to search and analyze the causes: the emergence of foci of probable destruction due to fatigue of the structural elements of the aircraft; violation of the rules of flight and technical operation of aircraft structures;
- to develop measures to prevent and eliminate the destruction of the structural elements of the aircraft.

have an idea:

- on the international practice of maintaining the airworthiness of aircraft on the criterion of resource and durability of their structures;
- on the organization of resource provision and fatigue life of aircraft structures in operating organizations and aircraft owners.

3. The program of the discipline

Module 1

Topic 1 The purpose and objectives of the course

The contribution of domestic scientists and designers in the study and determination of the resource of aircraft, the development of methods to ensure a given durability of aircraft. Achievements of KhAI scientists in ensuring the resource and durability of aircraft. List of recommended reading.

Topic 2 Regulatory documents governing the provision of resource and durability of aircraft

Modern requirements for ensuring the safety of aircraft flights by the criterion of fatigue life of aircraft structures. Air Code of Ukraine. ICAO documents (*P 656, CD-104, PANS-OPS, Doc 9376 u dp.*). AR IAC documents (*НЛГС: АП-23, АП-25 u dp.; НЛГВ: АП-27, АП-29 u dp.; НЛГД: АП-33 u dp.; РДК, РТМ; РЦ АП*). ГОСТы (*ГОСТ 27.002-89, ГОСТ В 23743-88, ГОСТ 23207-78, ГОСТ 16504-81*). ОСТы (*ОСТ 1 00209-76, ОСТ 1 00210-76*) etc.

Topic 3 Loads on the power structures of the aircraft

The main power elements of the aircraft structure are airplanes and helicopters. Particularly responsible elements of the design of the aircraft and helicopter. Typical flight of an airplane / helicopter and its components. Load on the structure of the aircraft: types, nature of action and changes in a flight accident, the nature of variable loads on the structure of the aircraft. Criteria for assessing loads on particularly important structural elements: the concept of equal, external and internal forces, stresses and strains.

Topic 4 Characteristics of cyclic loading and fatigue resistance of aircraft structures

Basic concepts and terms: Fatigue. Resistance to fatigue. Fatigue damage. Crack. Destruction from fatigue. Low-cycle and multi-cycle fatigue. Fatigue tests. Main characteristics: Stress cycles. Frequency, period of cycles. Maximum, minimum, amplitude, average stress in cycles. Symmetric, asymmetric, zero-stress cycles. Cycle asymmetry coefficient. Cyclic durability. Fatigue curve of structural materials. Limit stress diagrams and their connection with the " $\sigma - \epsilon$ " diagram. "Hard" and "soft" load of the aircraft structure.

Topic 5 The equation of fatigue curves of the structural elements of the aircraft

Equations of fatigue curves - empirical dependences of fatigue characteristics. Parameters and coefficients of the fatigue life curve: physical content and definition. Features of application of equations of curves of fatigue of elements of designs of aircraft.

Topic 6 Determination of fatigue life and service life of aircraft design elements

Experimental determination of fatigue resistance characteristics. Samples of aircraft design elements for fatigue studies. The nature of fatigue fractures in samples of structural elements depending on the load scheme and the level of applied stresses. Methods for calculating the durability of structural elements of the aircraft. Estimated assessment of the endurance limit on the characteristics of the mechanical properties of the materials of the structural elements of the aircraft. Calculation of fatigue life and service life of aircraft construction elements.

Topic 7 Characteristics of stress and strain distribution in the cross sections of typical elements of aircraft structures

Methods for determining the distribution of stresses and strains in the characteristic sections of structural elements. Stress concentration. Theoretical and effective stress concentration coefficients. Coefficients: sensitivity to stress concentration; sensitivity to stress cycle asymmetry; the influence of the absolute dimensions of the cross section; the influence of surface roughness; the impact of surface hardening; the influence of deep plastic deformation of the structural material. Influence of

structural and technological factors on the stress-strain state of power elements in the area of the hole for fasteners (bolts, rivets, etc.).

Topic 8 The influence of design, technological and operational factors on the characteristics of fatigue life of structural elements of aircraft

Influence of manufacturing technology (properties, structure, surface condition) of aircraft design elements, structures (dimensions, geometry, stress concentration) and operating conditions (load cycle asymmetry, type of stress state, load mode, load frequency, temperature, environment, fretting corrosion) on the characteristics of resistance to fatigue failure of structural elements of the aircraft.

Modular control

Module 2

Topic 9 Scattering of fatigue resistance characteristics of aircraft structural elements and methods of its evaluation

Probabilistic nature of fatigue resistance characteristics. The main stages of the analysis of the results of statistical tests. Methods of statistical processing of fatigue test results. Regularities of durability scattering, endurance limits, crack resistance characteristics of aircraft design elements.

Topic 10 Resistance to fatigue in the presence of cracks in the structural elements of the aircraft

General provisions of fracture mechanics. Stress intensity coefficients. Formulas for determining the growth rate of cracks. Kinetic diagram of fatigue failure: basic patterns; threshold values of stress intensity coefficients; area of stable crack development; limit state.

Topic 11 Fatigue durability of typical connections of structural elements of aircraft

Influence of the material of the structural elements of the joints. Influence of the design of fasteners (bolts, rivets), the number of their rows, the number of shear planes, the distribution of forces in the rows of fasteners on the fatigue life of joints. Influence of structural and technological factors (radial tension, axial tightening, deformation hardening, coating, interlayers) and operational factors (stress cycle asymmetry, stress cycle frequency, temperature, corrosive environment) on the durability of riveted and bolted joints.

Topic 12 Calculation of fatigue life of typical aircraft connections

Methods for calculating the durability of joints with a given technology of their manufacture. Determination of durability: transverse and longitudinal shear joints; ear connections; filler transitions.

Topic 13 Fatigue durability of aircraft panels and spars

Fatigue durability of wing panels: in the area of cutouts and holes for fuel flow; in the area of transverse joints, longitudinal joints and stringer ends. Ensuring fatigue life of removable wing panels. Fatigue durability of panel designs in the conditions of fretting corrosion. Features of definition and maintenance of durability: designs of spars and ribs of a wing; longitudinal and transverse joints of belts and walls of spars.

Topic 14 Resource and fatigue life of power elements of the aircraft landing gear

Influence of design-technological and operational factors on the durability of landing gear joints. Determination of fatigue life of power elements of the landing gear (taking into account their wear).

Topic 15 Ensuring the operational survivability of the airframe

Characteristics of survivability of structural elements, components and units of the airframe. Methods of ensuring the operational survivability of the aircraft airframe. Methods of preventing and inhibiting the growth of fatigue cracks. Methods of protection of structural elements from corrosion and corrosion under the action of stresses in structural elements.

Topic 16 Operational manufacturability of the airplane / helicopter

Methods and devices for diagnosing fatigue of aircraft structural elements.

Methods of repair and restoration of bearing capacity of airframe elements.

Modular control**4. Structure of the discipline**

Modules and Theme Names	Hours				
	Total	Lec	Pra	Lab	Ind
		1	2	3	4
Module 1					
Topic 1 The purpose and objectives of the course	4	2	–	–	2
Topic 2 Regulatory documents governing the provision of resource and durability of aircraft	4	2	–	–	2
Topic 3 Loads on the power structures of the aircraft	4	2	–	–	2
Topic 4 Characteristics of cyclic loading and fatigue resistance of aircraft structures	4	2	–	–	2
Topic 5 The equation of fatigue curves of the structural elements of the aircraft	4	2	–	–	2
Topic 6 Determination of fatigue life and service life of aircraft design elements	9	2	–	4	3
Topic 7 Characteristics of stress and strain distribution in the cross sections of typical elements of aircraft structures	4	2	–	–	2
Topic 8 The influence of design, technological and operational factors on the characteristics of fatigue life of structural elements of aircraft	4	2	–	–	2
Modular control			–	–	
Total for Module 1	37	16	–	4	17
Модуль 2					
Topic 9 Scattering of fatigue resistance characteristics of aircraft structural elements and methods of its evaluation	4	2	–		2
Topic 10 Resistance to fatigue in the presence of cracks in the structural elements of the aircraft	4	2	–		2
Topic 11 Fatigue durability of typical connections of structural elements of aircraft	4	2	–	–	2
Topic 12 Calculation of fatigue life of typical aircraft connections	12	2	–	6	4

Topic 13 Fatigue durability of aircraft panels and spars	9	2	–	4	3
Topic 14 Resource and fatigue life of power elements of the aircraft landing gear	6	2	–	2	2
Topic 15 Ensuring the operational survivability of the airframe	4	2	–	–	2
Topic 16 Operational manufacturability of the airplane / helicopter	4	2	–	–	2
Modular control			–	–	
Total for Module 2	47	16	–	12	19
Total for Modules 1 та 2	84	32	–	16	36
Individual Task		–	–	–	
Control measure (exam)	7	–	–	–	–
Total hours	7	32	–	16	36

5. Seminar Classes Themes

Nos	Theme	Hours
1	Absent	–
	Total	–

6. Practice Themes

Nos	Theme	Hours
1	Absent	–
	Total	–

7. Laboratory Classes Themes

Nos	Theme	Hours
1	Fatigue designing of elements with holes and fittings	2
2	The influence of fretting corrosion on the durability of structural elements made of aluminum alloys	2
3	The effect of radial tightness on the durability of the strip with holes filled with bushings, bolts and rivets	2
4	Fatigue durability of hinge joints	2
5	Influence of the type of rivets and the number of their rows on the durability of the riveted joints	2
6	Influence of design and technological factors on durability of shear bolt connections	2
7	The influence of design parameters on the durability of the longitudinal joints of the webs of the spar	2
8	Influence of cutouts on wing panels durability	2
	Total	16

8. Independent Work

Nos	Theme	Hours
1	Methods and ways to increase the fatigue life of the aircraft	36
	Total	

9. Individual Task

1. Methods for determining the resource of aircraft structures

10. Educational Methods

Verbal (explanation and discussion), visual (illustration and presentation), practical (practical classes).

11. Inspection Methods

Attendance inspection. Individual passing of laboratory works, modules.
Exam

12. Estimation Criteria and Rating Distribution

- 12.1. . Distribution of rating, which students get (numerical estimation criteria)

Education work	Points for a task	Number of tasks	Total number of points
Module 1			
Work on lectures	0...1	8	0...8
Making laboratory class	3...5	4	12...20
Modular control	18...22	1	18...22
Module 2			
Work on lectures	0...1	8	0...8
Making laboratory class	3...5	4	12...20
Modular control	18...22	1	18...22
Total for term			60...100

Term checking (test) is performed in case when a student renounces the rating of current tests and when there is allowance to test. When taking the term test, student can get maximum 100 points.

Question card for the test includes three theoretical questions. The first task gives up to 40 points; the second is up to 30 points; the third is up to 30 points (sum — 100 points).

- 12.2. Qualitative estimation criteria

Knowledge required for getting a positive mark:

- Main terms and definitions of reliability and survivability of AT; quantitative indexes of reliability, safety and survivability of A/C; interrelation of efficiency, reliability, survivability and cost of A/C;
- External reasons of aviation accidents (unfavorable influence of environment);
- Internal reasons of aviation accidents («Human Factor» and failures of AT);
- Distribution laws for discrete and continuous random values, numerical characteristics of distribution, their integral estimations; main calculational methods of AT reliability analyses;
- Main experimental methods for AT reliability and survivability analysis, main processes, which take place under damages of AT and their consequences.

Skills required for getting a positive mark:

- Make quantitative analysis of reliability and survivability of airframe and systems of A/C as a whole;
- Calculate system reliability parameters for various functional connections of the system elements.

12.3 Student's term work estimation criteria

Satisfactory (60–74). Show minimum of knowledge and skills. Make and defend all the laboratory works. Now quantitative criteria for AT reliability estimation.

Good (75–89). Show firm knowledge and skills. Make and defend all the laboratory works in time specified by the professor. Now distribution laws for discrete and continuous random values, distribution numerical characteristics, their integral estimations, main calculation methods for AT reliability analysis.

Excellent (90–100). Know main and auxiliary material fluently. Know all themes. Make and defend all the laboratory works in time specified by the professor unmistakably with detailed justification of the solutions and means, which were applied in the assignments. Now distribution laws for discrete and continuous random values, distribution numerical characteristics, their integral estimations. Be able to apply calculation methods for AT reliability analysis

Rating scale: pointed and traditional

Total rating	Score on a traditional scale	
	Exam, test with a grade	Test
90 – 100	Excellent	Passed
75 – 89	Good	
60 – 74	Satisfactory	
01 – 59	Unsatisfactory	Not passed

13. Methodological Provision

Lecture notes and literature, which is in the library, methodical office and in electronic form on the server of the Department of Aircraft and Helicopter Design (listed below in section 14 of this program).

14. Recommended Literature

1. Scientific Grounds of Structural and Production Concepts to Provide Aircraft Life Time [Text]: V. O. Boguslayev, S. A. Bychkov, O. G. Grebenikov, M. I. Moskalenko, A. M. Gumenny, E. T. Vasilevskiy, A. P. Eretin, O. D. Donets, V. F. Sementsov, V. O. Grebenikov, O. M. Stoliarchuk. – Monography. Nat. Aerospace Univ. «KhAI», 2019. – 266 pages.
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3. L. R. Holl, R. C. Shah, W. L. ENGSTROM. Fracture and Fatigue Crack Growth Behaviour of Surface Flaws and Flaws Originating at Fastener Holes. Technical Report AFFDL-TR-74-47, Volume I, May 1974.
4. J. Schijve. The significance of fractography for investigations of fatigue crack growth under variable-amplitude loading. Fatigue and Fracture of Engineering Materials and Structures, v. 22, Number 2, 1999. – p. 87 - 99.
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6. E. P. Probst, B. M. Hillberry. Fatigue Crack Delay and Arrest Due to Single Peak Tensile Overloads. A JAA JOURNAL1974, V. 12 №3, pp. 330 – 335.
7. C. Bathias, M. Vancon Mechanisms of Overload Effect an Fatigue Crack Propagation in Aluminium Alloys. Engineering Fracture Mechanics, 1978, №2. – p. 409-423.
8. J .D. Bertel, A. Clerivet, C. Bathias. R Ratio Influence and Overload Effects on Fatigue Crack Mechanisms. «Advanced Fracture Reseach» Conference Proccedings, Cannes, 1986. – p. 943 - 951.
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11. M. M. I. Hammouda, S. S. Ahmad, M. H. Seleem and H. E. M. Sallam. Fatigue crack growth due to two successive single overloads. Fatigue and Fracture of Engineering Materials and Structures, v. 21, Number 12, December 1998. – p. 1537 - 1547.
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17. G. Marci (1979). Effects of the active plastic zone on fatigue crack growth rates. In: ASTM STP 677. – p. 168 - 186.
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45. Electronic Code of Federal Regulations. Part 27 — Airworthiness Standards: Normal Category Rotorcraft [Electronic Code]. — URb: <http://www.ecfr.gov/cgi-bin/>. — 09.04.2021.
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